4. Alignment and Adjustments

4-1 When entering the service mode:

- 1. Turn on the TV, and then select "STANDARD" on the picture adjustment mode.
- 2. Turn off the TV (STAND-BY).
- 3. Enter the service mode by pressing the remote control keys in the following sequence : MUTE $\to 1 \to 8 \to 2 \to Power\ On$

Note: If necessary, re-do steps 1~3.

Initial display when the service mode is switched.

1. When a RF signal is received

FACTORY

GEOMETRIC
PICTURE
SOUND
PIP
OPTION
READ
RESET

2. Service Mode Control Keys

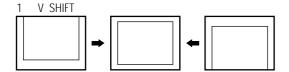
MAIN MENU	MENU DISPLAY
CH UP/DOWN	Select item by moving cursor
VOL UP/DOWN	Decrease or increase the adjustment values

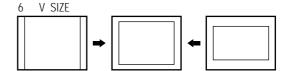
4-1-1 Factory Data

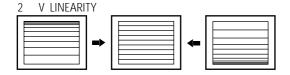
ITEM	INITIAL VALUE	FUNCTION	ITEM	INITIAL VALUE	FUNCTION
GEOMETR	RIC				
VS VA VCP VLN VSC HS HPC HA HPP HAA HAB HUC	32 32 0 5 3 0 17 20 8 7 5 8	V-SHIFT V-SIZE V-COMP V-LIN V-S-CORR H-SHIFT PIN-AMP H-SIZE PIN-PHASE V-ANGLE V-BOW PIN-UP-CORR	HLC VAS VSR VUV VLV VJS VZS VRP VBS HBS HLB HRB	8 40 25 0 0 0 0 3 3 3 0 15	PIN-LO-CORR V-ASPECT-SIZE V-SCROLL V-UP-LIN V-LO-LIN V-JUMP-SW V-ZOOM-SW VBLKW V-BLK-SW H-BLK-SW H-LEFT-BLK H-RIGHT-BLK
PICTURE					
DCT DPI AS DCL ABL POV SFO TA SCT SBT SCR STT GA BA	1 1 1 1 1 3 1 1 5 8 4 11 32 32		GC BC GAM AFC TOC SSP AMS FHS CFS SC LWC COR	8 8 2 2 1 40 1 0 0 40 32 45	
SOUND				,	
STEREO SAP LEVEL	9 9 9		ALIGN1 ALIGN2 ALIGN3	27 25 4	
PIP					
CONTRAST HUE POS-HOR POS-VER	10 32 137 34				
OPTION					
BYTE 0 : BYTE 1 :	91 00				

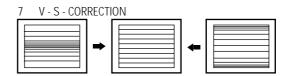
4-2 Samsung Electronics

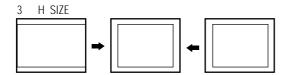
4-2 Screen Change (When adjusting I²C Bus Geometric items)

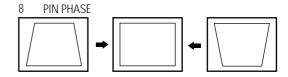


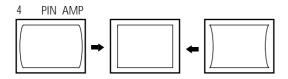


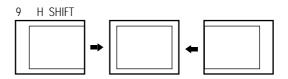


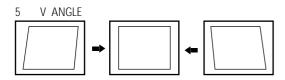


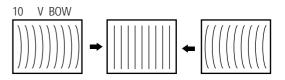








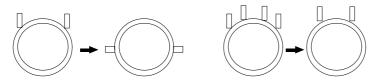




4-3 Beam Alignment

PRECAUTION

- 1. Input a crosshatch and dot pattern.
- 2. Select the "STANDARD" video mode.
- 3. Warm up the TV for at least 10 minutes.
- 4. Connect an audio oscillator to the pin jig between GT401~GT402 (located on the deflection PCB) and GND.
- 5. Determine the ZERO-magnet area (using the beam-alignment CY)
- 6. Check the squarewave at the point where the focus is misaligned (Use an audio oscillator).

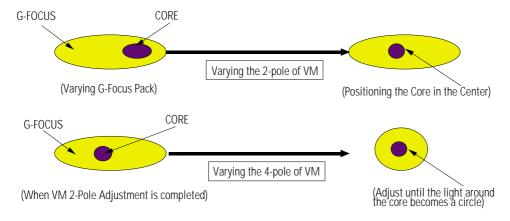


(Creation of CPM Zero Magnet)

(Creation of the 2-pole/4-pole zero magnets)

ADJUSTMENT

- 1. Cover the Red and Blue lenses.
- 2. Adjust the Green lens as shown in the figures below



- 3. Adjust the G-Focus until any light around the core disappears.
- 4. Cover the Green and Blue lenses.
- 5. Adjust the Red lens using the same method as with the Green lens.
- 6. Note: The Blue lens is not adjusted because its focus varies little (VM-coil is installed).
- 7. After the adjustments are completed, disconnect the jig pin connector.

4-4 Samsung Electronics

4-4 Other Adjustments

4-4-1 Screen Adjustment

- 1. Warm up the TV for at least 30 minutes.
- Turn to the Video Mode (No Signal) using a remote-control.
- 3. Connect an oscilloscope to RK,GK,BK.
- 4. Adjust the VR (VR501, VR531, VR561) screen so that RK, GK, BK pulse is 20Vp-p each. (Turn the R,G,B VR screen fully counterclockwise in the area of each flyback line.)

4-4-2 White Balance Adjustment

- 1. Select the "STANDARD" video mode.
- 2. Input 100% white pattern.
- 3. In the stand-by mode, press the remote-control keys in the following sequence: Mute $\rightarrow 1 \rightarrow 8 \rightarrow 2 \rightarrow Power ON$
- 4. Warm up the TV for at least 30 minutes.
- 5. Input a 10-step signal.
- 6. R-cut off, B-cut off, and G-cut off by pressing the Volume +/- keys.
- 7. Adjust the low light with viewing the dark side of the screen.
- 8. Select R-drive, G-drive, and B-drive by pressing the Volume +/- keys.
- 9. Adjust the high light with viewing the light side of the screen.
- 10. If necessary, redo adjustments 6~9.
- 11. Press the Menu key to exit.

4-4-3 Sub-Brightness Adjustment

- Input a sub-brightness adjustment signal. (TOSHIBA PATTERN)
- 2. In the stand-by mode, press the remote-control keys in the following sequence :

 Mute 1 8 2 Power ON
- 3. Select SBT by pressing the Volume +/- keys.
- 4. Adjust so that the 7th step on the right side of the screen is not seen (Use the Volume +/- keys).
- 5. Press the Menu key to exit.

4-4-4 High Voltage (31KV) Check

PRECAUTION

- 1. Input a lion head pattern.
- 2. Select "STANDARD" video mode.
- 3. Warm up the TV for at least 10 minutes.
- 4. Use a 1000:1 probe.

ADJUSTMENT

- 1. Connect the (+) terminal of the 1000:1 probe to the high voltage distributor and the (-) terminal to GND (located on the deflection board).
- 2. Adjust VR471 (located on the deflection board) so that the digital meter indicates DC 31V \pm 0.1V.

4-4-5 F.S. (Fail Safe) Circuit Check

Note: The F.S. Circuit check must be performed after servicing.

- 1. Turn on the TV.
- 2. Select the "STANDARD" video mode.
- 3. Short GT18, GT17 (located on the Convergence PCB). Then, both sound and picture disappear. (Note: Even if the shorted terminals are removed, both sound and picture do not appear. This proves the F.S. circuit is working.)
- 4. To restore both sound and picture, turn off the TV and reset it after about 30 seconds.

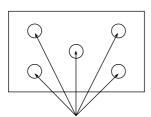
4-4-6 Static Focus Adjustment

PRECAUTION

- 1. Select the "STANDARD" video mode.
- 2. Input a crosshatch pattern.
- 3. Cover the lenses that are not being adjusted.
- Connect a convergence jig and read data.
- 5. Adjust the lens for best focus. (See Fig, 4-1, next page)

STATIC FOCUS (CONTINUED)

Vary the focus pack VR (Red, Blue) on the front cabinet. Adjust the TV for best possible focus around the center of the crosshatch pattern, without losing overall screen balance. Figure Crosshatch Pattern Examine these points together.



Examine these points together

Fig. 4-1 Crosshatch Pattern.

4-4-7 Lens Focus Adjustment

PRECAUTIONS

- 1. Do this adjustment after the static focus adjustment and the tilt adjustment.
- 2. Select the "STANDARD" video mode. (Contrast:64, Brightness:32)
- 3. Input a crosshatch pattern.

ADJUSTMENT

- 1. Loosen the lens screws.
- 2. Cover the two lenses that are not being adjusted.
- 3. Adjust the lens, observing the color aberration vertically and horizontally within 3 blocks of the center of the crosshatch pattern.
- 4. When the lens is turned clockwise, the color aberration will change as follows:

<u>Lens</u>	Color Aberration Change
R	Orange - Crimson
G	Blue - Red
В	Purple - Green

- 5. Green lens adjustment: Set the lens at the point
 - Set the lens at the point where Blue just changes to Red. If the color aberration is irregular throughout the picture screen, adjust the lens to show Red color aberration (approximately 1~3 mm area) within a 3-block grid around the horizontal center-line. If the color aberration is irregular, adjust the lens as shown in the diagram below. (Accurate alignment of Green is important for overall color quality.)
- Red lens adjustment Set the Red lens at the point where Orange becomes Crimson.
- 7. Blue lens adjustment
 Set the Blue lens at the point where Purple becomes Green.

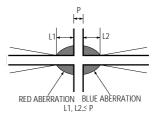


Fig. 4-2 Color Aberration

4-6 Samsung Electronics

4-4-8 Horizontal Dynamic Focus Adjustment

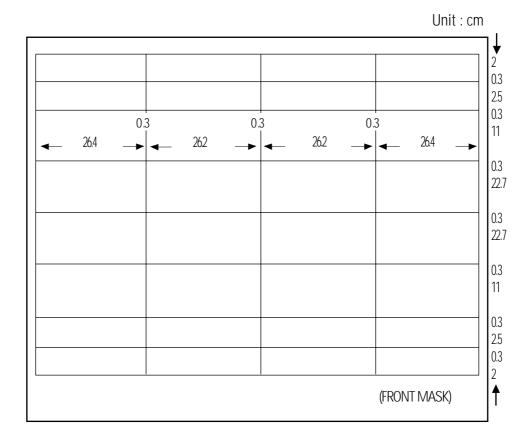
PRECAUTION

- 1. Input a crosshatch pattern.
- 2. Select the "STANDARD" video mode.
- 3. Warm up the set for at least 10 minutes.

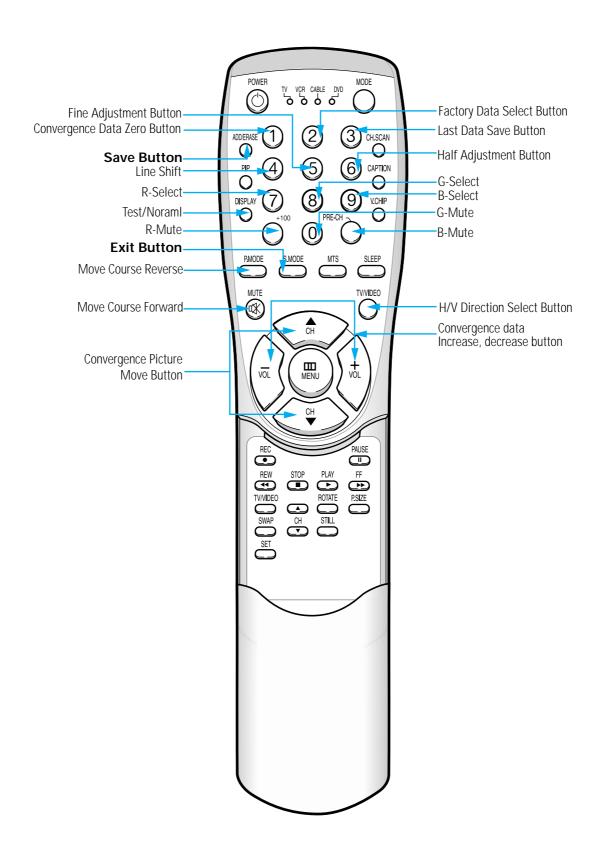
ADJUSTMENT

- 1. Cover the Red and Blue lenses.
- 2. Adjust VR491 (located on the convergence PCB, H-Parabola).
- 3. Balance the left and right sides of the dynamic focus lines.

4-5 Screen-Jig



4-6 Remote Control for Servicing (Convergence Mode)



4-8 Samsung Electronics

4-6-1 KEY Function



- 2. G-SELECT 8
 Press to select GREEN color.
- 3. B-SELECT 9
 Press to select BLUE color.
- 4. R-MUTE Press to mute RED color.
- 5. G-MUTE O
 Press to mute GREEN color.
- 6. B-MUTE PRECH Press to mute BLUE color.
- 7. CANCEL KEY 3

 Press to revert to the previous data during the Convergence Adjustment.
- 8. FINE/COARSE SELECT BUTTON 5
 Press for minor adjustment.
 If the width of the big-adjustment step is 1, then the width of the minor adjustment step is 0.5.
- 9. TEST/NORMAL O

 Press to check TV mode in the Convergence Mode.
- 10. LINE SHIFT 4

 Press to move a line up/down or left/right.
- 11. FACTORY DATA SELECT BUTTON Press to call the factory default values.

12. H/V DIRECTION SELECT BUTTON

Press to switch the cursor direction horizontally or vertically.

13. SAVE BUTTON O

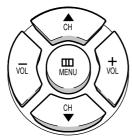
After the Convergence Adjustments are completed, press to save data.

TV/VIDEO

14. EXIT BUTTON

After the Convergence adjustments are completed, press to exit to TV mode.

- 15. MOVE CURSOR FORWARD Press to move the cursor right or down.
- 16. MOVE CURSOR REVERSE Press to move the cursor left or up.
- 17. CONVERGENCE PICTURE MOVE BUTTON



- 18. CONVERGENCE DATA ZERO BUTTON Dress to zero the convergence correction data.
- 19. HALF ADJUSTMENT BUTTON 6

 After big adjustments are made, press for improvement of minor adjustment.

4-10 Samsung Electronics

4-7 Convergence Adjustment

- 1. Warm up the TV for at least 30 minutes.
- 2. Input an NTSC Signal. (Use an antenna or AV source.)



Make sure that both deflection and convergence yokes are properly adjusted so that the center of Green, Red, Blue pattern is aligned on the center of screen jig.

3. Enter the Convergence Mode by pressing the remote control keys in the following sequence:

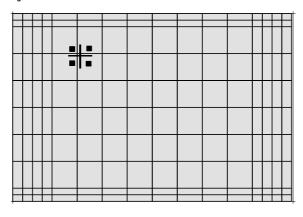


If OSD is displayed as shown in figure below, press the $\begin{tabular}{c} $\tt SMODE \\ \hline \end{tabular}$ key to exit.



Then, $\,$ redo step 3 to enter the Convergence Mode.

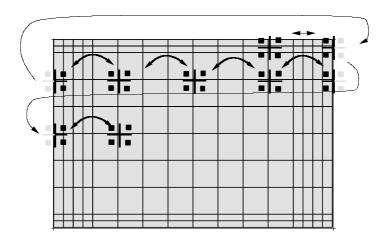
After entering the Convergence Mode, Stand by for about five seconds before doing the adjustments.



4. To adjust GREEN, first press the one and the keys, and then press the keys.

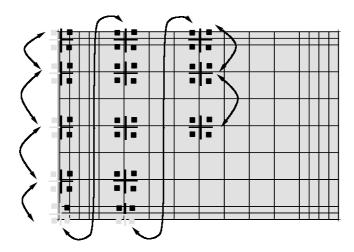


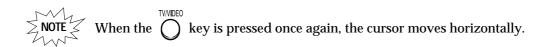
5. The key moves the cursor right, and the key moves the cursor left.



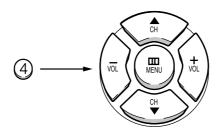
4-12 Samsung Electronics

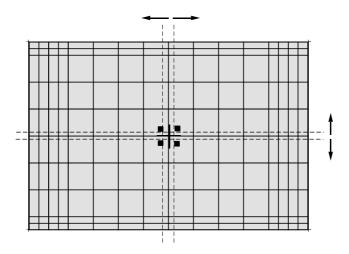
6. The \bigcap^{TVMDEO} key moves the cursor horizontally or vertically.





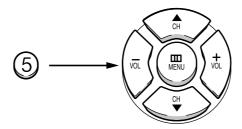
7. Use the (4) key for overall balance.

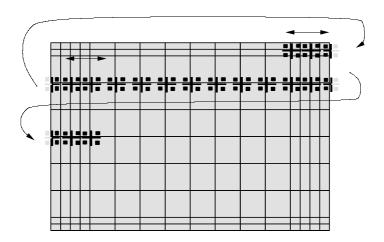




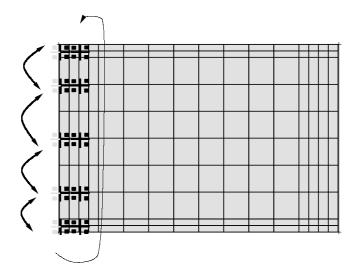
- 8. After the Line Shift is cancelled by pressing the 4 key, use the Channel and Volume keys (Up/Down) to make big adjustments.
- 9. After the green convergence adjustments are completed, press the key to save the data (The minor adjustments can be done only when adjusting Red and Blue).

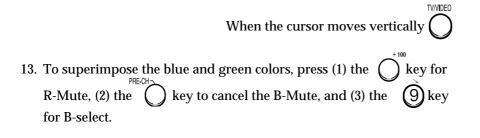
- 10. Superimpose the Red and Green colors by pressing the and the keys.
- 11. To adjust RED, redo steps $5\sim8$.
- 12. Use the **(5)** key to make minor adjustments.
 - (Or the $\stackrel{+}{6}$ key can be used for minor adjustment.)



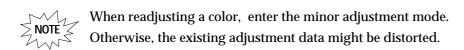


Cursor Movement (when making minor adjustments)





- 14. To adjust BLUE, redo steps $5 \sim 8$, 12.
- 15. If any color is not properly adjusted when displaying the red, blue and green colors, readjust the color.

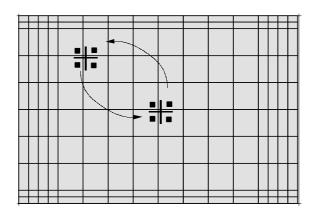


4-16 Samsung Electronics

16. After the color adjustments are completed, press the (\bigcirc) key to save the data.



The cursor moves to center, and then automatically moves up and to the left about five seconds later.



17. After the Convergence Adjustments are completed, press the key to exit.

4-8 MICOM and Pins Voltage

4-8-1 Pin Layput

4-18 Samsung Electronics

4-8-2 Micom Pins

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	POWER	POWER ON/OFF RELAY CONTROL	H> L
2	IR IN	REMOCON INPUT	5V
3	V-MUTE	VIDEO SIGNAL MUTE	3V
4	N.C	N.C	-
5	N.C	N.C	-
6	CRTL 3	CONTROL-3PORT	5V
7	N.C	N.C	-
8	N.C	N.C	-
9	PROTECT	PROTECT PORT	-
10	N.C	N.C	-
11	SCL 2	CLOCK BUS LINE	4.5V
12	SDA 2	DATA BUS LINE	4.5V
13	CVBS	CVBS	1.7V
14	LOOP FILTER	LOOP FILTER	1.9V
15	ANALOG GND	GND	GND
16	SUB-AFT	SUB AUTO FINE TURNING CONTROL	2.64V
17	KEY 1	KEY SCAN 1	4.84V
18	MAIN-AFT	MAIN TUNER AFT	1.9V
19	KEY 2	KEY SCAN 2	-
20	KEY 3	KEY SCAN 3	-
21	ANALOG GND	GND	-
22	ANALOG VCC	VCC	5V
23	HALF TONE	SIGNAL FOR OSC-FREQUENCY OSD CONTROL	-
24	OSD B	ON SCREEN DISPLAY BLUE OUTPUT	-
25	OSD G	ON SCREEN DISPLAY GREEN OUTPUT	-
26	OSD R	ON SCREEN DISPLAY RED OUTPUT	-

PIN NO.	ITEM	FUNCTION	OUT VOLT
27	BLANK	BLAKING SIGNAL OUTPUT	-
28	HSYNC	HORIZONTAL SYNC INPUT	-
29	VSYNC	VERTICAL SYNC INPUT	-
30	SDA-1	DATA BUS LINE	4.5V
31	SCL-1	CLOCK BUS LINE	4.12V
32	D3	CONVERGENCE D3	-
33	N.C	N.C	-
34	N.C	N.C	-
35	/RESET	RESET	4.74V
36	XTAL1	XTAL 1	1.72V
37	XTAL2	XTAL 2	2.2V
38	GND	GND	-
39	VCC	VCC	5V
40	XTAL GND	GND	-
41	N.C	N.C	-
42	CRTL 2	CONTROL - 2 PORT	5V
43	AMP-MUTE	MAIN AMP MUTE	-
44	D1	CONVERGENCE D1	-
45	S/W-MUTE	SWITCH MUTE (NOT USED)	-
46	TIMER-LED	TIMER LED	4.7V
47	SDA-3	DATA BUS LINE	4.6V
48	SCL-3	CLOCK BUS LINE	4.6V
49	HOLD	HOLD	4.65V
50	BUS-STOP	I ² C BUS STOP	5V
51	CRTL 1	CONTROL - 1 PORT	4.65V
52	D2	CONVERGENCE D2	-

4-20 Samsung Electronics

4-8-3 Chroma MDL

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	N.C	N.C	-
2	GND	GND	GND
3	CVBS/Y	CVBS/Y INPUT	1.76V
4	CIN	C-INPUT	2.92V
5	GND	GND	GND
6	E-Pr/R	E-Pr/R INPUT	2.0V
7	E-Y/G	E-Y/G INPUT	2.0V
8	E-Pb/B	E-Pb/B INPUT	2.0V
9	E-FB	FAST BLANKING INPUT	0.25V
10	GND	GND	GND
11	HS1	1H-SYNC OUT	-
12	VS1	VS1 OUT	-
13	GND	GND	GND
14	SDA-2	SERIAL DATA LINE 2	4.7V
15	SCL-2	SERIAL CLOCK LINE 2	4.8V
16	N.C	N.C	-
17	HD	H-DRIVE OUT	1.6V
18	H-BLK	H-BLANK INPUT	-
19	VD+	VERTICAL DRIVE (+VOLTAGE)	2.90V
20	VD-	VERTICAL DRIVE (-VOLTAGE)	2.95V
21	ABL	ABL INPUT	2.15V
22	V-BLK	V-BLANKING	-
23	EW	EAST WEST OUT	2.2V
24	N.C	N.C	-
25	GND	GND	GND
26	N.C	N.C	-
27	FSC	FSC	-
28	HC	5V INPUT	-
29	GND	GND	GND
30	TEST-Y	WHEN CG ADJ PATTERN INPUT	-

PIN NO.	ITEM	FUNCTION	OUT VOLT
31	N.C	N.C	-
32	N.C	N.C	-
33	N.C	N.C	-
34	CRTL - 3	CRTL - 3	5V
35	CRTL - 1	CRTL - 1	5V
36	GND	GND	GND
37	OSD-R	OSD-R INPUT	-
38	OSD-G	OSD-G INPUT	-
39	OSD-B	OSD-B INPUT	-
40	YS	BLANK(MICOM OUT)	-
41	YM	HALF TONE INPUT	-
42	V-MUTE	VIDEO MUTE (V-CHIP ON)	4.72V
43	GND	GND	GND
44	9V	9V	9V
45	N.C	N.C	-
46	N.C	N.C	-
47	N.C	N.C	-
48	PIP-F/B	N.C	-
49	GND	GND	
50	R-OUT	R-OUT	-
51	G-OUT	G-OUT	-
52	B-OUT	B-OUT	-
53	GND	GND	GND
54	IK	IK OUT	3.65V
55	SPOT	SPOT OUT	-
56	GND	GND	GND
57	VM-Y	VM-Y OUT	5.42V
58	CTRL - 2	CTRL - 2	5V

4-22 Samsung Electronics

4-8-4 PIP MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	GND	GND	GND
2	TV	SUB-V INPUT	2.93V
3	GND	GND	GND
4	N.C	N.C	-
5	8V	8V INPUT	8V
6	N.C	N.C	-
7	PIP-Pr/R	PIP-Pr/R (DVD SIG) OUT	2.02V
8	PIP-Y/G	PIP-Y/G (DVD SIG) OUT	2.04V
9	PIP-Pb/B	PIP-Pb/B (DVD SIG) OUT	2.02V
10	PIP-FB	PIP FAST BLANKING	2.02V
11	12V	12V INPUT	12V
12	PIP-F/B	N.C	N.C
13	PIP-B	DVD-B IN	-
14	PIP-G	DVD-G IN	-
15	PIP-R	DVD-R IN	-
16	N.C	N.C	-
17	V-SYNC	V-SYNC INPUT	-
18	H-SYNC	H-SYNC INPUT	-
19	SCL	SERIAL CLOCK LINE	4.11V
20	SDA	SERIAL DATA LINE	4.5V
21	5V	5V INPUT	5V
22	GND	GND	GND

4-8-5 2D/COMB MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	VIDEO	MAIN VIDEO INPUT	2.74V
2	GND	GND	GND
3	9V	9V INPUT	9V
4	GND	GND	GND
5	FSC	FSC	-
6	N.C	N.C	-
7	N.C	N.C	-
8	5V	5V INPUT	5V
9	Y-OUT	MAIN Y OUT	-
10	GND	GND	GND
11	C-OUT	MAIN C OUT	-
12	GND	GND	GND

4-8-6 IF MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	SIF	SIF OUT	3.25V
2	9V	9V INPUT	9V
3	GND	GND	GND
4	IF	IF INPUT	4.5V
5	GND	GND	GND
6	AGC	RF AGC IN	5.37V
7	TV-VIDEO	TV-VIDEO OUT	-
8	AFT	MAIN AFT INPUT	2V
9	GND	GND	GND

4-24 Samsung Electronics

4-8-7 MTS MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	TV-R	TV R-SOUND OUT	-
2	TV-L	TV L-SOUND OUT	-
3	SCL	SERIAL CLOCK LINE	-
4	SDA	SERIAL DATA LINE	-
5	N.C	N.C	-
6	GND	GND	GND
7	SIF	SIF INPUT	-
8	N.C	N.C	-
9	N.C	N.C	-
10	9V	9V INPUT	9V

4-8-8 H/V MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	12V	12V INPUT	12V
2	GND	GND	GND
3	HD	H-DRIVE INPUT	1.6V
4	V-BLK	V-BLANK INPUT	0.72V
5	H-BLK	H-BLANK OUT	0.54V
6	GND	GND	GND
7	PROTECT	PROTECT	ACTIV H
8	FBT-DC	FBT DC FEED BACK	4.87V
9	X-RAY	X-RAY PROTECT F/B	2.10V
10	N.C	N.C	-
11	HV-REG	HV-REG	3.54V
12	HV-DRIVE	HIGH VOLTAGE DRIVE	0.32V
13	H-DRIVE	H-DRIVE OUT	25V
14	GND	GND	GND
15	HEATER	HEATER INPUT	AC[0.7V]
16	N.C	N.C	-
17	208V	208V INPUT	208V
18	N.C	N.C	-
19	GND	GND	GND
20	V2	V2 INPUT	
21	N.C	N.C	-
22	N.C	N.C	-
23	D-FOCUS	DYNAMIC FOCUS OUT	-
24	N.C	N.C	-
25	N.C	N.C	-
26	SCREEN	SCREEN INPUT	1356V

4-26 Samsung Electronics

4-8-9 CONV- MODULE

PIN NO.	ITEM	FUNCTION	OUT VOLT
1	SDA	D2	-
2	SCL	D1	-
3	GND	GND	GND
4	BV	BLUE VERTICAL OUT	-
5	ВН	BLUE HORIZONTAL OUT	-
6	GV	GREEN VERTICAL OUT	-
7	GH	GREEN HORIZONTAL OUT	-
8	RV	RED VERTICAL OUT	-
9	RH	RED HORIZONTAL OUT	-
10	-5.4V	-5.4V INPUT	-5.4V
11	5.4V	5.4V INPUT	+5.4V
12	V-BLK	V-BLK INPUT	-
13	GND	GND	GND
14	H-BLK	H-BLK INPUT	0.52V
15	COMP	COMP VIDEO OUTPUT (N.C)	-
16	IR	INPUT REMOCON	3V
17	CTRL	CTRL (N.C)	N.C
18	D3/SEL	D3	0.2V
19	В	WHEN TEST PATTERN B OUT	-
20	G(TEST)	WHEN TEST PATTERN G OUT	N.C
21	R	WHEN TEST PATTERN R OUT	-
22	SYNC	SYNC OUTPUT	4.41V

MEMO

4-28 Samsung Electronics